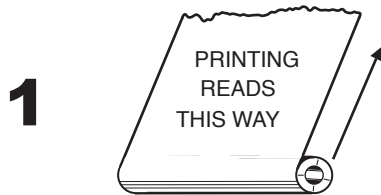


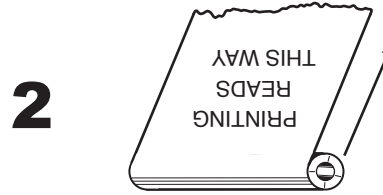
Standwill Packaging Inc.

220 Sherwood Avenue
Farmingdale, New York 11735
(631) 752-1236 Fax: (631) 752-8036
Email: Print@Standwill.com

Roll Unwind Chart



Unwind Position #1
Top to Bottom
Outside Wind



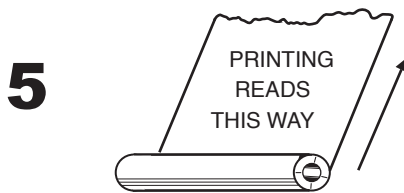
Unwind Position #2
Top to Bottom
Outside Wind



Unwind Position #3
Left to Right
Outside Wind



Unwind Position #4
Left to Right
Outside Wind



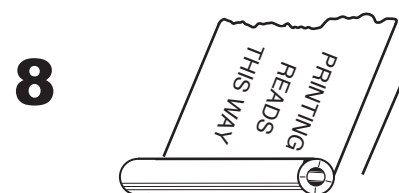
Unwind Position #5
Top to Bottom
Inside Wind



Unwind Position #6
Top to Bottom
Inside Wind



Unwind Position #7
Left to Right
Inside Wind



Unwind Position #8
Left to Right
Inside Wind